

(شركة مساهمة سعودية)

Sahara International Petrochemical Company (Saudi Joint Stock Company)

Ethylene Vinyl Acetate (EVA)

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878 Issue date: 6/6/2022 Revision date: 6/6/2022 Version: 1.0 SDS number: P2022052311

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Solid Pellet

Substance name : Ethylene Vinyl Acetate (EVA)
Chemical name : Poly(Ethylene-Co-Vinyl Acetate)

CAS-No. : 24937-78-8

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture : resin for packaging, adhesives, film-forming and molding resins, hot melt adhesive

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Sahara International Petrochemical Company (Sipchem) Saudi Arabia, Jubail Industrial City 31961, P.O Box 12021. T 966 13 359 9999

complianceps@sipchem.com - https://www.sipchem.com

1.4. Emergency telephone number

T +966 13 359 9985 (24 × 7)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Adverse physicochemical, human health and environmental effects

To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

2.3. Other hazards

Contains no PBT/vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605



(شركة مساهمة سعودية)

Sahara International Petrochemical Company (Saudi Joint Stock Company)

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

SECTION 3: Composition/information on ingredients

3.1. Substances

Name : Ethylene Vinyl Acetate (EVA)

Name	Product identifier	%
ETHYLENE/VA COPOLYMER; Acetic acid ethenyl	CAS-No.: 24937-78-8	> 99.5
ester, polymer with ethene		

3.2. Mixtures

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	 After contact with the molten product, cool rapidly with cold water. Do not pull solidified product away from the skin. Seek immediate medical advice.
First-aid measures after eye contact	: Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persists. Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention. Call a poison

center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects : Not expected to present a significant hazard under anticipated conditions of normal use.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray. Sand.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard : On combustion forms: carbon oxides Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any

chemical fire. Prevent fire fighting water from entering the environment.

Protective equipment for firefighters : Do not enter fire area without proper protective equipment, including respiratory protection.

Do not attempt to take action without suitable protective equipment. Self-contained

breathing apparatus. Complete protective clothing.



(شركة مساهمة سعودية)

Sahara International Petrochemical Company (Saudi Joint Stock Company)

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment. For further information refer to section

8: "Exposure controls/personal protection".

Emergency procedures : If molten EVA is spilled in an area, evacuate unnecessary personnel and ventilate the area

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew

with proper protection. For further information refer to section 8: "Exposure

controls/personal protection".

Emergency procedures : Ventilate area.

6.2. Environmental precautions

Avoid release to the environment. Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Mechanically recover the product. On land, sweep or shovel into suitable containers.

Minimise generation of dust. Store away from other materials.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For disposal of residues refer to section 13: "Disposal considerations".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment. Provide

good ventilation in process area.

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or

smoking and when leaving work. Do not eat, drink or smoke when using this product.

Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed in a cool, well-ventilated place. Keep container closed when

not in use. Store in a well-ventilated place. Keep cool.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available



(شركة مساهمة سعودية)

Sahara International Petrochemical Company (Saudi Joint Stock Company)

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment:

Avoid unnecessary exposure.

8.2.2.1. Eye and face protection

Eye protection:

Chemical goggles or safety glasses. Use eye protection according to EN 166. Safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Wear protective gloves. Wear suitable gloves tested to EN374

8.2.2.3. Respiratory protection

Respiratory protection:

Respiratory protection is not normally required. If heated material generates vapor or gases that are not adequately controlled by ventilation, wear a suitable respirator, type N95.

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid uncontrolled release to the environment.

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Solid in the form of Pellets
Colour : clear, opaque, off-white

Odour : faint odor
Odour threshold : Not available
Melting point : 80-120 °C
Freezing point : Not applicable
Boiling point : 228 °C
Flammability : Non flammable.
Lower explosion limit : Not applicable



(شركة مساهمة سعودية)

Sahara International Petrochemical Company (Saudi Joint Stock Company)

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Upper explosion limit : Not applicable Flash point : >340 °C estimated Auto-ignition temperature : Not applicable : Not available Decomposition temperature : Not available рΗ pH solution : Not available Viscosity, kinematic : Not applicable Solubility : Insoluble (water) Partition coefficient n-octanol/water (Log Kow) : Not available Vapour pressure : Not available Vapour pressure at 50 °C : Not available Density : Not available Relative density : 0.92-0.95 Relative vapour density at 20 °C : Not applicable Particle size : Not available Particle size distribution : Not available : Not available Particle shape Particle aspect ratio : Not available : Not available Particle aggregation state Particle agglomeration state : Not available Particle specific surface area : Not available

9.2. Other information

Particle dustiness

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

The product is stable at normal handling and storage conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use. Hazardous polymerization will not occur.

: Not available

10.4. Conditions to avoid

Avoid dust-air mixtures, static generation. Avoid contact with incompatible materials

10.5. Incompatible materials

Avoid strong oxidizing materials.

10.6. Hazardous decomposition products

Thermal decomposition will yield oxides of carbon and/or acetic acid and vinyl acetate.



(شركة مساهمة سعودية)

Sahara International Petrochemical Company (Saudi Joint Stock Company)

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : No data available Acute toxicity (dermal) : No data available Acute toxicity (inhalation) : No data available Skin corrosion/irritation : No data available Serious eye damage/irritation : No data available Respiratory or skin sensitisation : No data available Germ cell mutagenicity : No data available Carcinogenicity : No data available Reproductive toxicity : No data available STOT-single exposure : No data available STOT-repeated exposure : No data available Aspiration hazard : No data available

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

No additional information available

11.2.2. Other information

Other information : Likely routes of exposure: ingestion, inhalation, skin and eye

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term

(acute)

ol

Hazardous to the aquatic environment, long-term

(chronic)

: No data available

: No data available

12.2. Persistence and degradability

Ethylene Vinyl Acetate (EVA)

Persistence and degradability Not established.

12.3. Bioaccumulative potential

Ethylene Vinyl Acetate (EVA)

Bioaccumulative potential Not established.

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

Additional information : Avoid release to the environment.



(شركة مساهمة سعودية)

Sahara International Petrochemical Company (Saudi Joint Stock Company)

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods

: Dispose of contents/container in accordance with licensed collector's sorting instructions.

Product/Packaging disposal recommendations

: Dispose in a safe manner in accordance with local/national regulations.

Ecology - waste materials

: Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID numb	per			
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.2. UN proper shipping na	ime			
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard class	s(es)			
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards	S			
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available				

14.6. Special precautions for user

Overland transport

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

Inland waterway transport

Not regulated

Rail transport

Not regulated

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

No REACH Annex XVII restrictions

Ethylene Vinyl Acetate (EVA) is not on the REACH Candidate List

Ethylene Vinyl Acetate (EVA) is not on the REACH Annex XIV List



(شركة مساهمة سعودية)

Sahara International Petrochemical Company (Saudi Joint Stock Company)

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Ethylene Vinyl Acetate (EVA) is not subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 july 2012 concerning the export and import of hazardous chemicals.

Ethylene Vinyl Acetate (EVA) is not subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

Ethylene Vinyl Acetate (EVA) is not subject to REGULATION (EU) No 1005/2009 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 September 2009 on substances that deplete the ozone layer.

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

Contains no substance subject to Regulation (EC) 273/2004 of the European Parliament and of the Council of 11 February 2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances.

15.1.2. National regulations

Germany

Employment restrictions : Observe restrictions according Act on the Protection of Working Mothers (MuSchG)

Observe restrictions according Act on the Protection of Young People in Employment

(JArbSchG)

Water hazard class (WGK) : Not classified according to Regulation Governing Systems for Handling Substances

Hazardous to Waters (AwSV)

Hazardous Incident Ordinance (12. BImSchV) : Is not subject of the Hazardous Incident Ordinance (12. BImSchV)

Netherlands

SZW-lijst van kankerverwekkende stoffen : The substance is not listed SZW-lijst van mutagene stoffen : The substance is not listed SZW-lijst van reprotoxische stoffen – Borstvoeding : The substance is not listed

SZW-lijst van reprotoxische stoffen – : The substance is not listed

Vruchtbaarheid

: The substance is not listed

Switzerland

Storage class (LK) : NG - Non-hazardous

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SZW-lijst van reprotoxische stoffen – Ontwikkeling

SECTION 16: Other information

Abbreviations and acronyms:		
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road	
ATE	Acute Toxicity Estimate	
BCF	Bioconcentration factor	
BLV	Biological limit value	
BOD	Biochemical oxygen demand (BOD)	
COD	Chemical oxygen demand (COD)	
DMEL	Derived Minimal Effect level	
DNEL	Derived-No Effect Level	
EC-No.	European Community number	
EC50	Effective concentration for 50 percent of test population (median effective concentration)	
EN	European Standard	
IARC	International Agency for Research on Cancer	



(شركة مساهمة سعودية)

Sahara International Petrochemical Company (Saudi Joint Stock Company)

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Abbreviations and acronyms:		
IATA	International Air Transport Association	
IMDG	International Maritime Dangerous Goods	
LC50	Lethal concentration for 50 percent of test population (median lethal concentration)	
LD50	Lethal dose for 50 percent of test population (median lethal dose)	
LOAEL	Lowest Observed Adverse Effect Level	
NOAEC	No-Observed Adverse Effect Concentration	
NOAEL	No-Observed Adverse Effect Level	
NOEC	No-Observed Effect Concentration	
OECD	Organisation for Economic Co-operation and Development	
OEL	Occupational Exposure Limit	
PBT	Persistent Bioaccumulative Toxic	
PNEC	Predicted No-Effect Concentration	
RID	Regulation concerning the International Carriage of Dangerous Goods by Railways	
SDS	Safety Data Sheet	
STP	Sewage treatment plant	
ThOD	Theoretical oxygen demand (ThOD)	
TLM	Median Tolerance Limit	
VOC	Volatile Organic Compounds	
CAS-No.	Chemical Abstract Service number	
N.O.S.	Not Otherwise Specified	
vPvB	Very Persistent and Very Bioaccumulative	
ED	Endocrine disrupting properties	

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.